



S/N 09/485,097

PATENT

#19/USE  
8/17/02

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant:	Mathiesen	Examiner:	J. Gallagher
Serial No.:	09/485,097	Group Art Unit:	1733
Filed:	March 8, 2000	Docket No.:	12875.10USWO
Title:	METHOD OF MANUFACTURING A COMPOSITE MATERIAL		

CERTIFICATE UNDER 37 CFR 1.10

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I hereby certify that this paper or fee is being deposited with the United States Postal Service 'Express Mail Post Office To Addressee' service under 37 CFR 1.10 on the date indicated above and is addressed to the Commissioner of Patents and Trademarks, Washington, D.C. 20231.

By: \_\_\_\_\_

John Junkers

Commissioner for Patents  
Washington, D.C. 20231

Supplementary Amendment

Dear Sir:

Further in response to an Office Action mailed February 13, 2002, please amend this application as indicated herein.

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In the Claims

Please amend claim 1 as follows.

1. (Twice Amended) A method of manufacture of a composite product comprising at least one layer of reinforcing woven material and at least one layer of PTFE foil or ePTFE foil, wherein said at least one layer of foil is laminated together with said at least one layer of woven material by heat and pressure, wherein the composite material is subsequently cooled in a fully or partly fixed state, wherein said composite material is cooled under pressure, from about 300 to 420 ° C to about 50 ° C in about 0.1 to 240 seconds, and wherein said heating and cooling is a continuous process where cooling of a partial length is carried out simultaneous with the heating of the preceding partial length.)

DX  
7/21/02

copy sent to Gortman by 8/17/02